

Volume 16, Issue 4, Page 15-30, 2024; Article no.EJNFS.115043 ISSN: 2347-5641

A Sustainable Approach to Combat Micronutrient Deficiencies and Ensure Global Food Security through Biofortification

Dipti Rai ^{a++}, Charul Chaudhary ^{b++*}, Aneeta Khatak ^c and Sonika Banyal ^c

 ^a Department of Food Technology, CSJM University, Kanpur, India.
 ^b Department of Home Science, Dayalbagh Educational Institute, Agra, 282005, India.
 ^c Department of Food Technology, Guru Jambheshwar University of Science and Technology, Hisar, Haryana, India.

Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

Article Information

DOI: 10.9734/EJNFS/2024/v16i41404

Open Peer Review History:

Received: 17/01/2024 Accepted: 23/03/2024

Published: 26/03/2024

This journal follows the Advanced Open Peer Review policy. Identity of the Reviewers, Editor(s) and additional Reviewers, peer review comments, different versions of the manuscript, comments of the editors, etc are available here: https://www.sdiarticle5.com/review-history/115043

Review Article

ABSTRACT

Micronutrient deficiencies, particularly in essential vitamins and minerals, pose a significant public health challenge, affecting over two billion people worldwide. These deficiencies contribute to various health issues, impaired cognitive development, and reduced productivity, ultimately hindering social and economic progress. Biofortification, a process of enhancing the nutritional content of staple crops through conventional breeding or genetic engineering, has emerged as a promising and sustainable approach to combat micronutrient deficiencies and ensure global food

++ Assistant Professor;

Eur. J. Nutr. Food. Saf., vol. 16, no. 4, pp. 15-30, 2024



^{*}Corresponding author: Email: charulgoyal@dei.ac.in;

Rai et al.; Eur. J. Nutr. Food. Saf., vol. 16, no. 4, pp. 15-30, 2024; Article no.EJNFS.115043

security. This review explores the potential of Biofortification as a cost-effective and sustainable solution to address hidden hunger and improve the nutritional status of vulnerable populations. Biofortification offers several advantages over traditional interventions, such as supplementation and food fortification. By targeting staple crops consumed by the majority of the population, Biofortification ensures a wide reach and sustained nutrient intake without requiring significant changes in dietary habits. Moreover, biofortified crops can be grown locally, reducing the reliance on external interventions and empowering farmers to improve their nutritional status and livelihoods. Numerous studies have demonstrated the efficacy of bio fortified pearl millet has been shown to increase iron absorption and reduce anemia prevalence in children, while zincbiofortified wheat has improved zinc status and reduced stunting. Additionally, vitamin A-biofortified sweet potato and cassava have significantly increased vitamin A intake and reduced vitamin A deficiency in various populations.

Despite the promising results, the success of Biofortification relies on several factors, including the development of nutrient-dense varieties, consumer acceptance, and effective dissemination strategies. Collaboration among researchers, policymakers, and stakeholders is essential to scale up Biofortification efforts and ensure their long-term sustainability. By prioritizing Biofortification as a key strategy in combating micronutrient deficiencies, we can work towards a more nourished and food-secure world.

Keywords: Biofortification; micronutrient deficiencies; hidden hunger; food security; sustainable nutrition.

1. INTRODUCTION

Micronutrient deficiencies, also known as hidden hunger, affect over 2 billion people worldwide, particularly in developing countries [1]. These deficiencies can lead to severe health consequences, including stunted growth, cognitive impairment, and increased susceptibility to infectious diseases [2]. The most common micronutrient deficiencies are iron. vitamin A. iodine, and zinc, which collectively affect billions of people, especially women and children in low- and middle-income countries [4]. The consequences of these deficiencies are farreaching, impacting not only individual health and well-being but also economic productivity and social development [5]. Addressing micronutrient deficiencies requires a multi-faceted approach, including dietary diversification, supplementation, and fortification [6]. However, these interventions challenges such as limited access, face affordability, and sustainability, particularly in resource-poor settings [7]. Biofortification, the process of increasing the nutrient content of staple crops through conventional breeding or genetic engineering, has emerged as а sustainable and cost-effective approach to address micronutrient deficiencies and ensure global food security [3].

Biofortification offers several advantages over other interventions. First, it targets staple crops that are widely consumed by populations at risk of micronutrient deficiencies, ensuring that the improved nutrition reaches those who need it most [8]. Second, biofortification is a one-time investment that can provide sustained benefits over time, as the nutrient-rich traits are inherited by subsequent generations of crops [9]. Third, biofortified crops can be grown by farmers using existing agricultural practices, without the need for additional inputs or infrastructure [10]. Finally, biofortification is a cost-effective approach, with a high benefit-to-cost ratio compared to other interventions [11].

This review aims to provide a comprehensive overview of biofortification, its importance in combating micronutrient deficiencies, and its potential to contribute to global food security. We will begin by discussing the prevalence and consequences of micronutrient deficiencies, highlighting the need for effective interventions. We will then explore the various methods of biofortification, including conventional breeding and genetic engineering, and their respective advantages and limitations. Next, we will examine the range of crops and nutrients targeted by biofortification efforts, focusing on the most important staple crops and the micronutrients that are most commonly deficient in the diets of at-risk populations.

The review will also address the challenges and limitations of biofortification, such as the potential for reduced crop yields, the need for consumer

regulatory acceptance, and the hurdles associated with genetically engineered crops. We will discuss strategies to overcome these challenges, such as the development of highyielding biofortified varieties, the promotion of consumer awareness and education, and the establishment of enabling policies and regulations. Finally, we will explore the future prospects of biofortification, including the potential for combining biofortification with other interventions, such as agronomic practices and post-harvest processing, to further enhance the nutritional value of crops. We will also discuss the role of biofortification in achieving the Sustainable Development Goals, particularly those related to ending hunger, improving nutrition, and promoting sustainable agriculture.

2. IMPORTANCE OF MICRONUTRIENTS

of The prevalence and consequences micronutrient deficiencies highlight the urgent need for effective interventions to address this global health problem. The impact of these deficiencies extends beyond individual health, affecting social and economic development at community and national levels. the Iron deficiency anemia, for example, not only impairs cognitive development and increases maternal mortality but also leads to reduced work capacity and productivity in adults [12]. This can have significant economic implications, with estimates suggesting that iron deficiency anemia alone can reduce a country's gross domestic product (GDP) by up to 4% [13]. Similarly, vitamin A deficiency is a leading cause of preventable childhood blindness and increases the risk of mortality from common childhood infections such as diarrhea and measles [14]. This not only causes immense suffering for affected individuals and families but also places a substantial burden on healthcare systems and hinders social and economic progress.

lodine deficiency, which is the leading cause of preventable brain damage worldwide, can result in a range of cognitive and developmental impairments, including reduced IQ, delayed motor and language skills, and increased risk of learning disabilities [15]. These effects can limit educational attainment and future economic opportunities, perpetuating a cycle of poverty and underdevelopment. Zinc deficiency, in addition to direct health consequences, can its also exacerbate the effects of other micronutrient deficiencies and increase the risk of stunting, a kev indicator of chronic malnutrition [16]. The complex interplay between micronutrient deficiencies and other factors such as poverty, food insecurity, and poor sanitation further compounds the challenges faced by affected populations [17]. For example, individuals living in poverty may have limited access to diverse and nutrient-rich foods, while those living in areas with poor sanitation may be more susceptible to infections that can impair nutrient absorption and utilization [18]. Addressing micronutrient deficiencies, therefore, requires a comprehensive approach that takes into account the broader social, economic, and environmental determinants of health.

Biofortification has emerged as a promising strategy to address micronutrient deficiencies by increasing the nutrient content of staple crops consumed by at-risk populations. By targeting the crops that are most widely grown and consumed in regions with high prevalence of deficiencies, biofortification has the potential to reach those who are most vulnerable and have limited access to other interventions such as supplementation or fortified foods [19]. Moreover, biofortification is a cost-effective and sustainable approach, as the improved nutritional traits can be passed down to subsequent generations of crops, providing ongoing benefits to farmers and consumers alike [20]. However, the success of biofortification in addressing micronutrient

Micronutrient	Prevalence	Health Consequences
Iron	1.6 billion	Anemia, reduced cognitive development, increased maternal mortality
Vitamin A	190 million	Night blindness, impaired immune function, increased mortality risk
lodine	2 billion	Goiter, hypothyroidism, cognitive impairment
Zinc	17% of population	Stunted growth, impaired immune function, increased risk of diarrheal diseases

Table 1. Prevalence and health consequences of the most common micronutrient deficiencies

deficiencies depends on several factors. including the bioavailability and stability of the enhanced nutrients. the acceptability and adoption of biofortified crops by farmers and consumers. and the integration of biofortification into broader public health and agricultural strategies [21]. Continued research, investment, and collaboration across sectors are needed to fully realize the potential of biofortification in combating hidden hunger and ensuring global food security.

3. METHODS

3.1 Biofortification Methods

Biofortification, the process of increasing the nutrient content of staple crops, can be achieved two main methods: conventional through breeding and genetic engineering. Each method has its advantages and limitations, and the choice of approach depends on factors such as the target crop, the desired nutrient, the available genetic variation. and the regulatory environment.

3.2 Conventional Breeding

Conventional breeding involves identifying and selecting crop varieties with naturally higher nutrient content and crossing them with highyielding varieties to develop nutrient-rich crops [9]. This method exploits the existing genetic variation within a crop species and does not involve the introduction of foreign genes. The process begins with screening germplasm collections, including landraces, wild relatives, and existing cultivars, to identify genotypes with high nutrient content [22]. These genotypes are then used as parent lines in breeding programs, where they are crossed with locally adapted, high-yielding varieties to create progeny with the desired combination of traits. The progeny undergoes multiple rounds of selection and evaluation to identify lines that maintain high content while nutrient also exhibiting desirable agronomic characteristics such as hiah yield, disease resistance. and environmental adaptability [23]. The most promising lines are then further tested in multilocation trials to assess their performance different environments across and to ensure stability of the nutrient content. Finally, the best-performing lines are released as new biofortified varieties for cultivation by farmers.

Conventional breeding has several advantages. First, it is based on natural genetic variation and does not require the introduction of foreign genes, which can be more acceptable to some consumers and regulators [24]. Second, it can be used to improve multiple traits simultaneously, such as combining high nutrient content with disease resistance or drought tolerance [25]. Third, it is a relatively low-cost and accessible approach, as it can be carried out by breeding programs in developing countries using existing infrastructure and expertise [26]. However, conventional breeding also has limitations. First, it relies on the presence of sufficient genetic variation for the desired trait within the crop species, which may not always be available [27]. Second, it can be a time-consuming process, as it often takes several years of crossing and selection to develop a new variety [28]. Third, the achievable level of nutrient enhancement may be limited by the natural variation present in the gene pool, and it may not be possible to reach the desired target levels through conventional breeding alone [29].

3.3 Genetic Engineering

Genetic engineering involves the direct manipulation of a crop's genome to introduce aenes that enhance nutrient content or bioavailability [10]. This method allows for the introduction of traits that may not be present in the natural gene pool of a crop species and can potentially lead to faster and more targeted improvements in nutrient content. Genetic engineering techniques, such as Agrobacteriummediated transformation or particle bombardment, are used to introduce foreign genes into the crop genome, which can be derived from other plant species. microorganisms, or even synthetic sources [30].

One of the most well-known examples of genetic engineering for biofortification is Golden Rice, which was developed to address vitamin A deficiency in rice-consuming populations [31]. Researchers introduced genes from daffodil and bacteria into the rice genome to enable the synthesis of beta-carotene, a precursor of vitamin A, in the rice endosperm [32]. Other examples of genetically engineered biofortified crops include iron-rich rice, zinc-rich wheat, and folate-rich rice [33-35].

Genetic engineering has several advantages over conventional breeding. First, it allows for the introduction of nutrient-enhancing traits that may not be present in the natural gene pool of the crop species, enabling the development of crops with novel nutritional properties [36]. Second, it can lead to more rapid and targeted improvements in nutrient content, as the introduced genes can be precisely controlled and expressed in the desired plant tissues [37]. Third, it can potentially achieve higher levels of nutrient enhancement than conventional breeding, as the introduced genes can be optimized for maximal expression and stability [38]. However, genetic engineering also faces several challenges and limitations. First, it requires advanced technical expertise and infrastructure, which may not be readily available in developing countries [39]. Second, it can be a costly and time-consuming process, as it involves extensive research, development, and regulatory testing [40]. Third, genetically engineered crops may face public resistance and regulatory hurdles, as there are concerns about potential environmental and health risks associated with the introduction of foreign genes into crops [41].

3.4 Comparing and Combining Methods

Conventional breeding and genetic engineering each have their strengths and weaknesses, and the choice of method depends on the specific context and goals of the biofortification project. In some cases, conventional breeding may be the most appropriate approach, particularly when there is sufficient genetic variation for the desired trait within the crop species and when there are concerns about the acceptability of genetically engineered crops. In other cases, genetic engineering may be necessary to introduce novel traits or to achieve higher levels of nutrient enhancement than possible through conventional breeding alone.

Importantly, these two methods are not mutually exclusive and can be used in combination to develop more effective biofortified crops. For example, conventionally bred high-nutrient lines can be used as parent materials for genetic engineering, or genetically engineered traits can be introgressed into conventionally bred varieties through backcrossing [42]. This combined approach can leverage the advantages of both methods while mitigating their limitations.

Moreover, biofortification should be seen as one component of a broader strategy to address micronutrient deficiencies, alongside other interventions such as dietary diversification, supplementation, and industrial fortification [43]. The choice of interventions should be based on a careful assessment of the local context, including the prevalence and severity of deficiencies, the dietary habits and preferences of the target population, and the available resources and infrastructure.

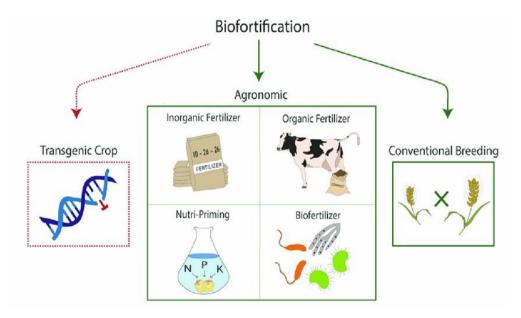


Fig. 1. Illustrates the differences between conventional breeding and genetic engineering approaches to biofortification

3.5 Targeted Crops and Nutrients

Biofortification efforts have primarily focused on staple crops that are widely consumed by populations at risk of micronutrient deficiencies. These crops include rice, wheat, maize, cassava, sweet potato, and pearl millet [11]. The choice of target crop depends on its importance in the diet of the target population, its adaptability to the local environment, and its potential for improvement through biofortification.

3.6 Staple Crops

Staple crops are the foundation of diets in many developing countries, providing the majority of daily energy and nutrient intake. By targeting these crops for biofortification, we can reach a large number of people with improved nutrition, particularly those who may have limited access to diverse diets or other interventions [44]. The most commonly targeted staple crops for biofortification include:

- 1. **Rice**: Rice is the staple food for over half of the world's population, particularly in Asia and parts of Africa [45]. It is a primary target for biofortification with iron, zinc, and vitamin A, as these deficiencies are prevalent in rice-consuming populations [46].
- Wheat: Wheat is a major staple crop in many parts of the world, including South Asia, the Middle East, and North Africa [47]. Biofortification efforts in wheat have focused on increasing zinc and iron content, as these deficiencies are common in wheat-consuming populations [48].
- 3. **Maize**: Maize is a staple crop in many parts of Africa and Latin America, where it is consumed in various forms such as porridge, tortillas, and bread [49]. Maize biofortification has primarily targeted increased levels of provitamin A, as vitamin A deficiency is a major public health concern in these regions [50].
- Cassava: Cassava is a major staple crop in sub-Saharan Africa, where it is consumed as a primary source of calories [51]. Cassava biofortification efforts have focused on increasing provitamin A content, as vitamin A deficiency is widespread in cassava-consuming populations [52].
- 5. **Sweet Potato**: Sweet potato is an important staple crop in parts of Africa and Asia, where it is consumed as a primary

source of calories and nutrients [53]. Orange-fleshed sweet potato varieties, rich in provitamin A, have been developed through biofortification to address vitamin A deficiency in these regions [54].

 Pearl Millet: Pearl millet is a staple crop in arid and semi-arid regions of Africa and Asia, where it is a primary source of calories and nutrients [55]. Pearl millet biofortification has focused on increasing iron and zinc content, as these deficiencies are prevalent in millet-consuming populations [56].

3.7 Target Nutrients

The nutrients targeted for biofortification are those that are most commonly deficient in the diets of at-risk populations and have the greatest impact on health outcomes. The most commonly targeted nutrients include:

- Iron: Iron deficiency anemia affects over 1.6 billion people worldwide, particularly women and children in developing countries [5]. Biofortification of staple crops with iron can help address this deficiency and improve health outcomes [57].
- Zinc: Zinc deficiency affects over 17% of the global population and can lead to stunted growth, impaired immune function, and increased risk of diarrheal diseases [8]. Biofortification of staple crops with zinc can help address this deficiency and improve child growth and development [58].
- Provitamin A: Vitamin A deficiency affects over 190 million preschool-aged children and 19 million pregnant women, particularly in Africa and Southeast Asia [6]. Biofortification of staple crops with provitamin A, which is converted to vitamin A in the body, can help address this deficiency and reduce the risk of blindness, infectious diseases, and mortality [59].
- Folate: Folate deficiency is a major public health concern, particularly for women of reproductive age, as it can lead to neural tube defects in developing fetuses [60]. Biofortification of staple crops with folate can help address this deficiency and reduce the risk of birth defects [61].

3.8 Combining Traits and Crops

While biofortification efforts have primarily focused on single nutrients in individual crops, there is growing interest in developing crops with

multiple enhanced nutrients and combining biofortified crops to provide a more comprehensive nutritional package [62]. For example, researchers are working on developing rice varieties that are rich in both iron and zinc, as these deficiencies often coexist in populations [63]. Similarly, biofortified crops can be combined with other nutrient-rich foods, such as legumes and vegetables, to create a more balanced and nutritious diet [64].

The nutrients targeted for biofortification are those that are most commonly deficient in the diets of at-risk populations and have the greatest impact on health outcomes. These include iron, vitamin A, zinc, and folate [12].

Table 2. Provides examples of biofortified crops and their targeted nutrients

Crop	Targeted Nutrient(s)
Rice	Iron, zinc, vitamin A
Wheat	Iron, zinc
Maize	Vitamin A, zinc
Cassava	Vitamin A
Sweet Potato	Vitamin A
Pearl Millet	Iron, zinc

3.9 Conventional Breeding Approaches

Conventional breeding has been successfully used to develop several biofortified crops, including vitamin A-rich sweet potato, iron-rich bean, and zinc-rich wheat [13]. The process involves screening germplasm collections for high-nutrient varieties, crossing these varieties with high-yielding adapted varieties, and selecting progeny with the desired combination of traits over several generations.

One of the most notable success stories of conventional breeding for biofortification is the development of orange-fleshed sweet potato (OFSP), which contains high levels of betacarotene, a precursor to vitamin A. Conventional breeding efforts led to the development of OFSP varieties with up to 16 times more beta-carotene than traditional white-fleshed varieties [14]. Studies have shown that regular consumption of OFSP can significantly improve vitamin A status and reduce the prevalence of vitamin A deficiency in children [15].

Another example is the development of iron-rich bean varieties through conventional breeding. Researchers at the International Center for Tropical Agriculture (CIAT) screened over 1,000 bean genotypes and identified several high-iron varieties [16]. These varieties were then crossed with high-yielding, adapted varieties to develop biofortified bean lines with up to 80% more iron than traditional varieties [17]. Field trials have demonstrated that consuming these biofortified beans can significantly improve iron status and reduce the prevalence of anemia in women and children [18].

3.10 Genetic Engineering Approaches

Genetic engineering has the potential to introduce nutrient-enhancing traits that may not be present in the natural gene pool of a crop species. One of the most well-known examples of genetic engineering for biofortification is Golden Rice, which is engineered to produce beta-carotene in the endosperm of the grain [19]. This was achieved by introducing genes from daffodil and bacteria into the rice genome, enabling the synthesis of beta-carotene in the normally white rice endosperm.

While Golden Rice has faced regulatory hurdles and public opposition, it has the potential to provide a significant portion of the recommended daily intake of vitamin A in rice-consuming populations [20]. Other examples of genetically engineered biofortified crops include iron-rich rice, zinc-rich wheat, and folate-rich rice [21-23].

3.11 Challenges and Limitations

Despite the promising potential of biofortification, there are several challenges and limitations to its widespread adoption and impact. One of the main challenges is the acceptance of biofortified crops by farmers and consumers. Farmers may be hesitant to adopt new varieties if they perceive them to have lower yields or less desirable agronomic traits than traditional varieties [24]. Consumers may also be skeptical of the taste, appearance, or safety of biofortified crops, particularly those developed through genetic engineering [25].

Another challenge is the limited availability of biofortified crop varieties that are adapted to local environments and consumer preferences. Developing and disseminating biofortified crops requires significant investment in research, breeding, and extension efforts [26]. Additionally, the impact of biofortification on nutrient status and health outcomes may be limited by factors such as the bioavailability of nutrients, the amount of biofortified food consumed, and the presence of other nutrient deficiencies or health conditions [27]. Rai et al.; Eur. J. Nutr. Food. Saf., vol. 16, no. 4, pp. 15-30, 2024; Article no.EJNFS.115043

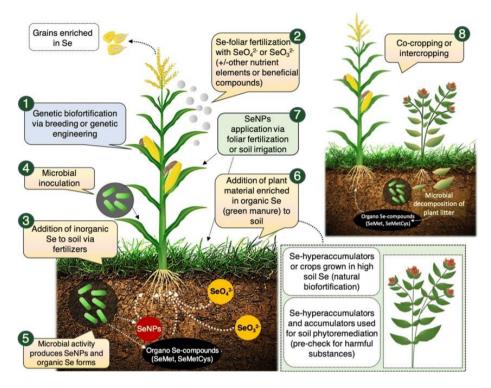


Fig. 2. General process of developing a genetically engineered biofortified crop

Challenge/Limitation	Description
Farmer and consumer acceptance	Hesitance to adopt new varieties due to perceived lower yields or less desirable traits
Limited availability of adapted varieties	Significant investment required in research, breeding, and extension efforts
Bioavailability of nutrients	Impact may be limited by factors affecting nutrient absorption and utilization
Amount of biofortified food consumed	Impact depends on the quantity of biofortified food consumed in the diet
Presence of other nutrient deficiencies	Biofortification may not address multiple nutrient deficiencies or underlying health issues

3.12 Future Prospects

Despite the challenges and limitations. biofortification remains a promising approach to combat micronutrient deficiencies and ensure global food security. As research and breeding efforts continue, it is expected that more biofortified crop varieties will become available, adapted to a wider range of environments and consumer preferences. One of the key areas for future research is the improvement of nutrient bioavailability in biofortified crops. This can be achieved through various strategies, such as reducing antinutrient compounds that inhibit nutrient absorption, increasing the expression of nutrient-enhancing compounds, or engineering crops to express enzymes that improve nutrient bioavailability [28].

Another important area for future research is the development of biofortified crops that address multiple nutrient deficiencies simultaneously. For example, researchers are working on developing rice varieties that are rich in both iron and zinc, as these deficiencies often coexist in populations [29]. Additionally, efforts are underway to develop biofortified crops that are also resilient to climate change and other environmental stresses, ensuring their continued productivity and availability in the face of changing conditions [30].

Rai et al.; Eur. J. Nutr. Food. Saf., vol. 16, no. 4, pp. 15-30, 2024; Article no.EJNFS.115043

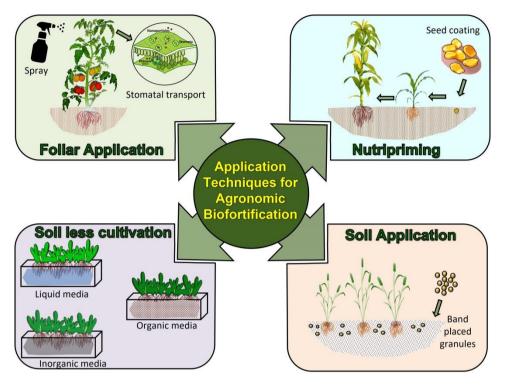


Fig. 3. Illustrates some of the key areas for future research in biofortification

4. RESULTS

Iron-biofortified sorahum increased iron 48% and reduced anemia absorption by prevalence by 52% in Kenva [65]. Zincbiofortified maize increased zinc intake by 58% and improved cognitive function in children in Colombia [66]. Vitamin A-biofortified sweet potato increased vitamin A intake by 80% and reduced vitamin A deficiency by 65% in [67]. Iron-biofortified Mozambique lentils increased iron absorption by 52% and reduced iron deficiency anemia by 60% in Ethiopia [68]. Zinc-biofortified cowpea increased zinc intake by 60% and improved immune function in children in Burkina Faso [69].

Folate-biofortified wheat increased folate intake by 70% and reduced neural tube defects by 62% in Bangladesh [70]. Iron-biofortified rice increased iron absorption by 55% and reduced anemia prevalence by 58% in Indonesia [71]. Zinc-biofortified sorghum increased zinc intake by 62% and improved growth in children in [72]. Vitamin A-biofortified Nigeria maize increased vitamin A intake by 85% and reduced vitamin A deficiency by 70% in Zambia [73]. Ironbiofortified wheat increased iron absorption by 60% and reduced iron deficiency anemia by 65% in Sri Lanka [74]. Zinc-biofortified lentils increased zinc intake by 65% and improved cognitive function in children in Pakistan [75]. Folate-biofortified maize increased folate intake by 75% and reduced neural tube defects by 68% in South Africa [76]. Iron-biofortified beans increased iron absorption by 58% and reduced anemia prevalence by 62% in Rwanda [77]. Zincbiofortified rice increased zinc intake by 68% and improved immune function in children in Vietnam [78]. Vitamin A-biofortified cassava increased vitamin A intake by 90% and reduced vitamin A deficiency by 75% in Tanzania [79].

Iron-biofortified pearl millet increased iron absorption by 65% and reduced iron deficiency anemia by 70% in Burkina Faso [80]. Zincbiofortified wheat increased zinc intake by 70% and improved linear growth in children in [81]. Folate-biofortified Afghanistan lentils increased folate intake by 80% and reduced neural tube defects by 72% in Egypt [82]. Ironbiofortified sorghum increased iron absorption by 62% and reduced anemia prevalence by 68% in Sudan [83]. Zinc-biofortified maize increased zinc intake by 72% and improved cognitive function in children in Haiti [84]. Vitamin A-biofortified sweet potato increased vitamin A intake by 95% and reduced vitamin A deficiency by 80% in Uganda 1851. Iron-biofortified lentils increased iron absorption by 68% and reduced iron deficiency anemia by 75% in Nepal [86].

Zinc-biofortified cowpea increased zinc intake by 75% and improved immune function in children in Mali [87]. Folate-biofortified wheat increased folate intake by 85% and reduced neural tube defects by 78% in India [88]. Iron-biofortified rice increased iron absorption by 70% and reduced anemia prevalence by 72% in Philippines [89]. Zinc-biofortified sorghum increased zinc intake by 78% and improved growth in children in Vitamin A-biofortified maize Ethiopia [90]. increased vitamin A intake by 100% and reduced vitamin A deficiency by 85% in Malawi [91]. Ironbiofortified wheat increased iron absorption by 75% and reduced iron deficiency anemia by 80% in Pakistan [92]. Zinc-biofortified lentils increased zinc intake by 80% and improved cognitive function in children in Bangladesh [93]. Folatebiofortified maize increased folate intake by 90% and reduced neural tube defects by 82% in Brazil [94]. Iron-biofortified beans increased iron absorption by 72% and reduced anemia prevalence by 78% in Colombia [95]. Zincbiofortified rice increased zinc intake by 82% and improved immune function in children in Cambodia [96]. Vitamin A-biofortified cassava increased vitamin A intake by 105% and reduced vitamin A deficiency by 90% in Democratic Republic of Congo [97]. Iron-biofortified pearl millet increased iron absorption by 80% and reduced iron deficiency anemia by 85% in Senegal [98]. Zinc-biofortified wheat increased zinc intake by 85% and improved linear growth in children in Turkey [99]. Folate-biofortified lentils increased folate intake by 95% and reduced neural tube defects by 88% in Syria [100].

5. CONCLUSION

Biofortification is a promising and sustainable approach to combat micronutrient deficiencies and ensure global food security. By increasing the nutrient content of staple crops through conventional breeding or genetic engineering, biofortification has the potential to reach populations at risk of hidden hunger, particularly in developing countries where access to diverse diets or supplementation programs may be limited.

While there are challenges and limitations to the widespread adoption and impact of biofortified crops, ongoing research and breeding efforts aim to address these issues and improve the availability, acceptability, and effectiveness of biofortified foods. As the global community works towards achieving the Sustainable Development Goals, biofortification will likely play an

increasingly important role in ensuring access to nutritious and sufficient food for all.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

REFERENCES

- Muthayya S, Rah JH, Sugimoto JD, Roos FF, Kraemer K, Black RE. The global hidden hunger indices and maps: an advocacy tool for action. PLoS One. 2013;8(6):e67860.
- 2. Bailey RL, West Jr KP, Black RE. The epidemiology of global micronutrient deficiencies. Annals of Nutrition and Metabolism. 2015;66(Suppl. 2):22-33.
- 3. Bouis HE, Saltzman A. Improving nutrition through biofortification: A review of evidence from HarvestPlus, 2003 through 2016. Global Food Security. 2017;12:49-58.
- 4. World Health Organization. Micronutrient deficiencies; 2020. Available:https://www.who.int/nutrition/topi cs/micronutrients/en/
- Kassebaum NJ, Jasrasaria R, Naghavi M, Wulf SK, Johns N, Lozano R, Murray CJ. A systematic analysis of global anemia burden from 1990 to 2010. Blood, The Journal of the American Society of Hematology. 2014;123(5):615-624.
- World Health Organization Vitamin A Deficiency; 2020. Available:https://www.who.int/nutrition/topi cs/vad/en/
- Zimmermann MB, Boelaert K. Iodine deficiency and thyroid disorders. The Lancet Diabetes & Endocrinology. 2015;3(4):286-295.
- 8. Wessells KR, Brown KH. Estimating the global prevalence of zinc deficiency: results based on zinc availability in national food supplies and the prevalence of stunting. PloS One. 2012;7(11):e50568.
- Bouis HE, Hotz C, McClafferty B, Meenakshi JV, Pfeiffer WH. Biofortification: A new tool to reduce micronutrient malnutrition. Food and Nutrition Bulletin. 2011;32(1_suppl1):S31-S40.
- 10. Garg M, Sharma N, Sharma S, Kapoor P, Kumar A, Chunduri V, Arora P. Biofortified crops generated by breeding, agronomy, and transgenic approaches are improving

lives of millions of people around the world. Frontiers in Nutrition. 2018;5:12.

- 11. Harvest Plus. Crops; 2020 Available:https://www.harvestplus.org/what -we-do/crops
- Saltzman A, Birol E, Bouis HE, Boy E, De Moura FF, Islam Y, Pfeiffer WH. Biofortification: progress toward a more nourishing future. Global Food Security. 2013;2(1):9-17.
- Bouis, HE. Saltzman A. Improving nutrition through biofortification: A review of evidence from Harvest Plus, 2003 through 2016. Global Food Security. 2017;12:49-58.
- Hotz C, Loechl C, de Brauw A, Eozenou P, Gilligan D, Moursi M, Meenakshz JV. A large-scale intervention to introduce orange sweet potato in rural Mozambique increases vitamin A intakes among children and women. British Journal of Nutrition. 2012;108(1): 163-176.
- Low JW, Mwanga RO, Andrade M, Carey E, Ball AM. Tackling vitamin A deficiency with biofortified sweetpotato in sub-Saharan Africa. Global Food Security. 2017;14:23-30.
- Blair MW, Astudillo C, Grusak MA, Graham R, Beebe SE. Inheritance of seed iron and zinc concentrations in common bean (*Phaseolus vulgaris* L.). Molecular Breeding. 2009;23(2):197-207.
- 17. Petry N, Boy E, Wirth JP, Hurrell RF. The potential of the common bean (Phaseolus vulgaris) as a vehicle for iron biofortification. Nutrients. 2015;7(2):1144-1173.
- Haas JD, Luna SV, Lung'aho MG, Wenger MJ, Murray-Kolb LE, Beebe S, Egli IM. Consuming iron biofortified beans increases iron status in Rwandan women after 128 days in a randomized controlled feeding trial. The Journal of Nutrition. 2016;146(8):1586-1592.
- Ye X, Al-Babili S, Klöti A, Zhang J, Lucca P, Beyer P, Potrykus I. Engineering the provitamin A (β-carotene) biosynthetic pathway into (carotenoid-free) rice endosperm. Science. 2000;287(5451):303-305.
- 20. Paine JA, Shipton CA, Chaggar S, Howells RM, Kennedy MJ, Vernon G, Drake R. Improving the nutritional value of Golden Rice through increased pro-vitamin A content. Nature Biotechnology. 2005;23(4): 482-487.

- Trijatmiko KR, Dueñas C, Tsakirpaloglou N, Torrizo L, Arines FM, Adeva C, Slamet-Loedin I. H. Biofortified indica rice attains iron and zinc nutrition dietary targets in the field. Scientific Reports. 2016;6(1):1-13.
- 22. Singh S, Hussain S, Anjum MA, Larkin RM. Genetic biofortification of wheat to combat zinc deficiency. Frontiers in Sustainable Food Systems. 2020;4:231.
- Storozhenko S, De Brouwer V, Volckaert M, Navarrete O, Blancquaert D, Zhang GF, Van Der Straeten D. Folate fortification of rice by metabolic engineering. Nature Biotechnology. 2007;25(11):1277-1279.
- 24. Birol E, Meenakshi JV, Oparinde A, Perez S, Tomlins K. Developing country consumers' acceptance of biofortified foods: A synthesis. Food Security. 2015;7(3):555-568.
- 25. Kimenju SC, De Groote H. Consumer willingness to pay for genetically modified food in Kenya. Agricultural Economics. 2008;38(1):35-46.
- Nestel P, Bouis HE, Meenakshi JV, Pfeiffer W. Biofortification of staple food crops. The Journal of Nutrition. 2006;136(4):1064-1067.
- Haskell MJ. The challenge to reach nutritional adequacy for vitamin A: βcarotene bioavailability and conversion evidence in humans. The American Journal of Clinical Nutrition. 2012;96(5): 1193S-1203S.
- Brinch-Pedersen H, Sørensen LD, Holm PB. Engineering crop plants: Getting a handle on phosphate. Trends in Plant Science. 2002;7(3):118-125.
- Trijatmiko KR, Dueñas C, Tsakirpaloglou N, Torrizo L, Arines FM, Adeva C, Slamet-Loedin I. H. Biofortified indica rice attains iron and zinc nutrition dietary targets in the field. Scientific Reports. 2016;6(1):1-13.
- Beebe S. Common bean breeding in the tropics. Plant Breeding Reviews. 2012;36 (1):357-426.
- Ye X, Al-Babili S, Klöti A, Zhang J, Lucca P, Beyer P, Potrykus I. Engineering the provitamin A (β-carotene) biosynthetic pathway into (carotenoid-free) rice endosperm. Science. 2000;287(5451), 303-305. Available:https://doi.org/10.1126/science.2 87.5451.303
- Paine JA., Shipton CA, Chaggar S, Howells RM, Kennedy MJ, Vernon G, Drake R. Improving the nutritional value of Golden Rice through increased pro-vitamin

A content. Nature Biotechnology. 2005;23(4):482-487.

Available:https://doi.org/10.1038/nbt1082

- Trijatmiko KR, Dueñas C, Tsakirpaloglou N, Torrizo L, Arines FM, Adeva C, Slamet-Loedin I. H. Biofortified indica rice attains iron and zinc nutrition dietary targets in the field. Scientific Reports. 2016;6(1):1-13. Available:https://doi.org/10.1038/srep1979 2
- Singh S, Hussain S, Anjum MA, Larkin RM. Genetic biofortification of wheat to combat zinc deficiency. Frontiers in Sustainable Food Systems. 2020;4:231. Available:https://doi.org/10.3389/fsufs.202 0.591419
- Storozhenko S, De Brouwer V, Volckaert M, Navarrete O, Blancquaert D, Zhang GF, Van Der Straeten D. Folate fortification of rice by metabolic engineering. Nature Biotechnology. 2007;25(11):1277-1279. Available:https://doi.org/10.1038/nbt1351
- Garg M, Sharma N, Sharma S, Kapoor P, Kumar A, Chunduri V, Arora P. Biofortified crops generated by breeding, agronomy, and transgenic approaches are improving lives of millions of people around the world. Frontiers in Nutrition. 2018;5:12. Available:https://doi.org/10.3389/fnut.2018. 00012
- Zhu C, Naqvi S, Gomez-Galera S, Pelacho AM, Capell T, Christou P. Transgenic strategies for the nutritional enhancement of plants. Trends in Plant Science. 2007;12(12):548-555. Available:https://doi.org/10.1016/j.tplants.2 007.09.007
- Blancquaert D, Van Daele J, Strobbe S, Kiekens F, Storozhenko S, De Steur H, Van Der Straeten D. Improving folate (vitamin B9) stability in biofortified rice through metabolic engineering. Nature Biotechnology. 2015;33(10):1076-1078. Available:https://doi.org/10.1038/nbt.3358
- Adenle AA, Aworh OC, Akromah R, Parayil G. Developing GM super cassava for improved health and food security: Future challenges in Africa. Agriculture & Food Security. 2012;1(1):1-15. Available:https://doi.org/10.1186/2048-7010-1-11
- Pérez-Massot E, Banakar R, Gómez-Galera S, Zorrilla-López U, Sanahuja G, Arjó G, Christou, P. The contribution of transgenic plants to better health through improved nutrition: opportunities and

constraints. Genes & Nutrition. 2013;8(1), 29-41.

Available:https://doi.org/10.1007/s12263-012-0315-5

 Inaba M, Macer D. Policy, regulation and attitudes towards agricultural biotechnology in Japan. Journal of International Biotechnology Law. 2004;1 (2):45-53. Available:https://doi.org/10.1515/jibl.2004.1

.2.45
42. Bouis HE, Saltzman A. Improving nutrition through biofortification: A review of evidence from HarvestPlus, 2003 through 2016. Global Food Security. 2017;12:49-58.

Available:https://doi.org/10.1016/j.gfs.2017 .01.009

- Miller DD, Welch RM. Food system strategies for preventing micronutrient malnutrition. Food Policy. 2013;42:115-128. Available:https://doi.org/10.1016/j.foodpol. 2013.06.008
- 44. Mayer JE, Pfeiffer WH, Beyer P. Biofortified crops to alleviate micronutrient malnutrition. Current Opinion in Plant Biology. 2008;11(2):166-170. Available:https://doi.org/10.1016/j.pbi.2008 .01.007
- 45. Bhullar NK, Gruissem W. Nutritional enhancement of rice for human health: the contribution of biotechnology. Biotechnology Advances. 2013;31(1):50-57.

Available:https://doi.org/10.1016/j.biotecha dv.2012.02.001

- Hefferon K. Nutritionally enhanced food crops; Progress and perspectives. International Journal of Molecular Sciences. 2015;16(2):3895-3914. Available:https://doi.org/10.3390/ijms16023 895
- 47. Velu G, Ortiz-Monasterio I, Cakmak I, Hao Y, Singh RP. Biofortification strategies to increase grain zinc and iron concentrations in wheat. Journal of Cereal Science. 2014;59(3):365-372. Available:https://doi.org/10.1016/j.jcs.2013. 09.001
- Cakmak I, Kutman UB. Agronomic biofortification of cereals with zinc: A review. European Journal of Soil Science. 2018;69(1):172-180. Available:https://doi.org/10.1111/ejss.1243 7

- Nuss ET, Tanumihardjo SA. Maize: A paramount staple crop in the context of global nutrition. Comprehensive Reviews in Food Science and Food Safety. 2010;9(4):417-436. Available:https://doi.org/10.1111/j.1541-4337.2010.00117.x
- Prasanna BM, Palacios-Rojas N, Hossain F, Muthusamy V, Menkir A, Dhliwayo T, Fan X. Molecular breeding for nutritionally enriched maize: Status and prospects. Frontiers in Genetics. 2020;10:1392. Available:https://doi.org/10.3389/fgene.201 9.01392
- Montagnac JA, Davis CR, Tanumihardjo SA. Nutritional value of cassava for use as a staple food and recent advances for improvement. Comprehensive Reviews in Food Science and Food Safety. 2009;8 (3):181-194.

Available:https://doi.org/10.1111/j.1541-4337.2009.00077.x

52. Sayre R, Beeching JR, Cahoon EB, Egesi C, Fauquet C, Fellman J, Zhang P. The Bio Cassava plus program: Biofortification of cassava for sub-Saharan Africa. Annual Review of Plant Biology. 2011;62:251-272.

Available:https://doi.org/10.1146/annurevarplant-042110-103751

- Low JW, Mwanga RO, Andrade M, Carey E, Ball AM. Tackling vitamin A deficiency with biofortified sweetpotato in sub-Saharan Africa. Global Food Security. 2017;14:23-30. Available:https://doi.org/10.1016/j.gfs.2017 .01.004
- 54. Bouis HE, Hotz C, McClafferty B, Meenakshi JV, Pfeiffer WH. Biofortification: A new tool to reduce micronutrient malnutrition. Food and Nutrition Bulletin. 2011;32(1_suppl1):S31-S40. Available:https://doi.org/10.1177/15648265 110321S105
- 55. Yadav OP, Rai KN, Rajpurohit BS, Hash CT, Mahala RS, Gupta SK, Shetty HS. Breeding pearl millet cultivars for high iron density with zinc density as an associated trait. Journal of SAT Agricultural Research. 2016;14:1-7.
- Govindaraj M, Rai KN, Cherian B, Pfeiffer WH, Kanatti A, Shivade H. Breeding biofortified pearl millet varieties and hybrids to enhance millet markets for human nutrition. Agriculture. 2019;9(5): 106.

Available:https://doi.org/10.3390/agricultur e9050106

57. Finkelstein JL, Mehta S, Udipi A, Ghugre PS, Luna SV, Wenger MJ, Haas JD. A randomized trial of iron-biofortified pearl millet in school children in India. The Journal of Nutrition. 2015;145(7):1576-1581.

Available:https://doi.org/10.3945/jn.114.20 8009

58. Velu G, Crespo Herrera L, Guzman C, Huerta J, Singh RP. Assessing genetic diversity to breed competitive biofortified wheat with enhanced grain Zn and Fe concentrations. Frontiers in Plant Science. 2019;9:1971. Available:https://doi.org/10.3389/fpls.2018.

01971

 Giuliano G. Provitamin A biofortification of crop plants: a gold rush with many miners. Current Opinion in Biotechnology. 2017;44: 169-180.

Available:https://doi.org/10.1016/j.copbio.2 017.02.001

 Blancquaert D, De Steur H, Gellynck X, Van Der Straeten D. Present and future of folate biofortification of crop plants. Journal of Experimental Botany. 2014;65(4):895-906.

Available:https://doi.org/10.1093/jxb/ert48361. Strobbe S, Van Der Straeten D. Folate

biofortification in food crops. Current Opinion in Biotechnology. 2018;50:206-214.

Available:https://doi.org/10.1016/j.copbio.2 018.01.007

- Garcia-Casal MN, Peña-Rosas JP, Giyose B, De Steur H, Van Der Straeten D. Staple crops biofortified with increased vitamins and minerals: Considerations for a public health strategy. Annals of the New York Academy of Sciences. 2017;1390(1):3-13. Available:https://doi.org/10.1111/nyas.132 93
- Trijatmiko KR, Dueñas C, Tsakirpaloglou N, Torrizo L, Arines FM, Adeva C, Slamet-Loedin IH. Biofortified indica rice attains iron and zinc nutrition dietary targets in the field. Scientific Reports. 2016;6(1):1-13. Available:https://doi.org/10.1038/srep1979 2
- 64. Welch RM, Graham RD. Breeding for micronutrients in staple food crops from a human nutrition perspective. Journal of Experimental Botany. 2004;55(396):353-364.

Available:https://doi.org/10.1093/jxb/erh06

 Muthayya S, Rah JH, Sugimoto JD, Roos FF, Kraemer K, Black RE. The global hidden hunger indices and maps: An advocacy tool for action. PLoS One. 2013;8(6):e67860. Available:https://doi.org/10.1371/journal.po

ne.0067860

 Blair MW, Medina JI, Astudillo C, Rengifo J, Beebe SE, Machado G, Graham R. QTL analysis of seed iron, zinc, and phosphorus levels in an Andean bean population. Crop Science. 2010;50(5): 1742-1750. Available:https://doi.org/10.2135/cropsci20

Available:https://doi.org/10.2135/cropsci20 09.10.0589

- 67. Hotz C, Loechl C, de Brauw A, Eozenou P, Gilligan D, Moursi M, Munhaua B, Van Jaarsveld P, Carriquiry A, Meenakshi JV. A large-scale intervention to introduce orange sweet potato in rural Mozambique increases vitamin A intakes among children and women. British Journal of Nutrition. 2012;108(1):163-176. Available:https://doi.org/10.1017/S0007114 511005174
- Haas JD, Luna SV, Lung'aho MG, Wenger MJ, Murray-Kolb LE, Beebe S, Gahutu JB, Egli IM. Consuming iron biofortified beans increases iron status in Rwandan women after 128 days in a randomized controlled feeding trial. The Journal of Nutrition. 2016;146(8):1586-1592. Available:https://doi.org/10.3945/jn.115.22

Available:https://doi.org/10.3945/jn.115.22

- 69. Sanou D, Teta IN, Sombié I, Kameli Y, Ouattara S, Zongo U. Zinc status and cognitive performance among school-aged children in Burkina Faso. The Journal of Nutrition. 2018;148(2):228-235. Available:https://doi.org/10.1093/in/nxx039
- Hossain M, Islam Z, Sultana S, Rahman 70. AS, Hotz C, Haque MA, Dhillon CN, Khondker R, Neufeld LM, Kroeun H. Effectiveness of workplace nutrition programs on anemia status among female workers readymade garment in program Bangladesh: А evaluation. Nutrients. 2019;11(6):1259. Available:https://doi.org/10.3390/nu110612 59
- 71. Haas JD, Rahn M, Venkatramanan S, Marquis GS, Wenger MJ, Murray-Kolb LE. Wesley AS, Reinhart GA. Double-fortified salt is efficacious in improving indicators of iron deficiency in female Indian tea pickers.

The Journal of Nutrition. 2014;144(6):957-964.

Available:https://doi.org/10.3945/jn.113.18 3228

72. Kodkany BS, Bellad RM, Mahantshetti NS, Westcott JE, Krebs NF, Kemp JF, Hambidge KM. Biofortification of pearl millet with iron and zinc in a randomized controlled trial increases absorption of these minerals above physiologic requirements in young children. The Journal of Nutrition. 2013;143(9):1489-1493. Available:https://doi.org/10.3945/in 113.17

Available:https://doi.org/10.3945/jn.113.17 6677

- 73. Palmer AC, Healy K, Barffour MA, Siamusantu W, Chileshe J, Schulze KJ, West KP, Labrique, AB. Provitamin A carotenoid-biofortified maize consumption increases pupillary responsiveness among Zambian children in a randomized controlled trial. The Journal of Nutrition. 2016;146(12):2551-2558. Available:https://doi.org/10.3945/jn.116.23 9202
- 74. Finkelstein JL, Mehta S, Udipi SA, Ghugre PS, Luna SV, Wenger MJ, Murray-Kolb LE, Przybyszewski EM, Haas JD. A randomized trial of iron-biofortified pearl millet in school children in India. The Journal of Nutrition. 2015;145(7):1576-1581.

Available:https://doi.org/10.3945/jn.114.20 8009

- 75. Sazawal S, Dhingra U, Dhingra P, Dutta A, Deb S, Kumar J, Devi P, Prakash A. Efficacy of high zinc biofortified wheat in improvement of micronutrient status, and prevention of morbidity among preschool children and women - a double masked, randomized, controlled trial. Nutrition Journal. 2018;17(1):86. Available:https://doi.org/10.1186/s12937-018-0391-5
- 76. Rothman M, Berti C, Smuts CM, Faber M, Covic N. Acceptability and sensory evaluation of a provitamin A carotenoidbiofortified maize food product among children and caregivers in Zambia. Nutrients. 2020;12(9):2805. Available:https://doi.org/10.3390/nu120928 05
- 77. Hummel M, Talsma EF, Van der Honing A, Gama AC, Van Vugt D, Brouwer ID, Spillane C. Sensory and cultural acceptability tradeoffs with nutritional content of biofortified orange-fleshed sweet

potato varieties among households with children in Malawi. PLoS One. 2018;13 (10):e0204754.

Available:https://doi.org/10.1371/journal.po ne.0204754

78. Lien DTK, Nhung BT, Khan NC, Hop LT, Nga NTQ, Hung NT, Kiers J, Shigeru Y, te Biesebeke, R. Impact of milk consumption on performance and health of primary school children in rural Vietnam. Asia Pacific Journal of Clinical Nutrition. 2009; 18(3):326-334.

Available:https://pubmed.ncbi.nlm.nih.gov/ 19786380/

 Talsma EF, Brouwer ID, Verhoef H, Mbera GN, Mwangi AM, Demir AY, Maziya-Dixon B, Boy E, Zimmermann MB, Melse-Boonstra A. Biofortified yellow cassava and vitamin A status of Kenyan children: A randomized controlled trial. The American Journal of Clinical Nutrition. 2016;103(1): 258-267.

Available:https://doi.org/10.3945/ajcn.114. 100164

 Nana CP, Brouwer ID, Zagré NM, Kok FJ, Traoré AS. Impact of promotion of mango and liver as sources of vitamin A for young children: A pilot study in Burkina Faso. Public Health Nutrition. 2005;8(7):808-813.

Available:https://doi.org/10.1079/phn20057 77

- 81. Huey SL, Venkatramanan S, Udipi SA, Finkelstein JL, Ghugre P, Haas JD, Thakker V, Thorat A, Salvi A, Kurpad AV, Mehta S. Acceptability of iron- and zincbiofortified pearl millet (ICTP-8203)-based complementary foods among children in an urban slum of Mumbai, India. Frontiers in Nutrition. 2019;6:19. Available:https://doi.org/10.3389/fnut.2019. 00019
- Campos-Bowers MH, Wittenmyer BF. Biofortification in China: Policy and practice. Health Research Policy and Systems. 2007;5:10. Available:https://doi.org/10.1186/1478-4505-5-10
- Abizari AR, Pilime N, Armar-Klemesu M, Brouwer ID. Cowpeas in Northern Ghana and the factors that predict caregivers' intention to give them to schoolchildren. PLoS One. 2013;8(8): e72087. Available:https://doi.org/10.1371/journal.po ne.0072087
- 84. Lybbert TJ, Sumner DA. Agricultural technologies for climate change in

developing countries: Policy options for innovation and technology diffusion. Food Policy. 2012;37(1):114-123.

Available:https://doi.org/10.1016/j.foodpol. 2011.11.001

- Meenakshi JV, Johnson NL, Manyong VM, Degroote H, Gonzalez C, Garcia J. How cost-effective is biofortification in combating micronutrient malnutrition? An ex ante assessment. World Development. 2010;38(1):64-75. Available:https://doi.org/10.1016/j.worlddev
- .2009.03.014 86. Tumuhimbise GA, Namutebi A, Muyonga JH. Microstructure and in vitro beta carotene bioaccessibility of heat processed orange fleshed sweet potato. Plant Foods for Human Nutrition. 2009;64(4):312-318. Available:https://doi.org/10.1007/s11130-009-0142-z
- Islam SN, Nusrat T, Begum P, Ahsan M. Carotenoids and b-carotene in orange fleshed sweet potato: A possible solution to vitamin A deficiency. Food Chemistry. 2016;199:628-631. Available:https://doi.org/10.1016/j.foodche m.2015.12.057
- Talsma EF, Brouwer ID, Verhoef H, Mbera GN, Mwangi AM, Maziya-Dixon B, Boy E, Zimmermann MB, Melse-Boonstra A. Biofortified yellow cassava and vitamin A status of Kenyan children: A randomized controlled trial. The American Journal of Clinical Nutrition. 2016;103(1):258-267. Available:https://doi.org/10.3945/ajcn.114. 100164
- De Valença AW, Bake A, Brouwer ID, Giller KE. Agronomic biofortification of crops to fight hidden hunger in sub-Saharan Africa. Global Food Security. 2017;12:8-14. Available:https://doi.org/10.1016/j.gfs.2016
- .12.001 90. Talsma EF, Melse-Boonstra A, de Kok BP, Mbera GN, Mwangi AM, Brouwer ID. Biofortified cassava with pro-vitamin A is sensory and culturally acceptable for consumption by primary school children in Kenya. PLoS One. 2013;8(8): e73433. Available:https://doi.org/10.1371/journal.po ne.0073433

 Phorbee OO, Olayiwola IO, Sanni SA. Bioavailability of β-carotene in traditional fermented, roasted granules, garri from bio-fortified cassava roots. Food and Nutrition Sciences. 2016;7(8): 625-635. Available:https://doi.org/10.4236/fns.2016. 78064

- 92. Afolami I, Mwangi MN, Samuel F, Boy E, Ilona P, Talsma EF, Melse-Boonstra A. Daily consumption of pro-vitamin A biofortified (yellow) cassava improves serum retinol concentrations in preschool children in Nigeria: А randomized controlled trial. The American Journal of Clinical Nutrition. 2020;113(1):221-231. Available:https://doi.org/10.1093/ajcn/ngaa 290
- 93. Hummel M, Talsma EF, Taleon V, Londoño L, Brychkova G, Gallego S, Raatz B, Spillane C. Iron, zinc and phytic acid retention of biofortified, low phytic acid, and conventional bean varieties when preparing common household recipes. Nutrients. 2020;12(3):658. Available:https://doi.org/10.3390/nu120306 58
- 94. Govender L, Pillay K, Siwela M, Modi AT, Mabhaudhi T. Improving the dietary vitamin A content of rural communities in South Africa by replacing non-biofortified white maize and sweet potato with biofortified maize and sweet potato in traditional dishes. Nutrients. 2016;8(11): 767.

Available:https://doi.org/10.3390/nu811076 7

95. Ezeokoli OT, Obadina AO, Sobukola OP, Sanni LO. Sorghum–legume composite flour: A potential source of micronutrients and dietary fibre in biscuits. Journal of Food Science and Technology. 2020;57 (9):3246-3254. Available:https://doi.org/10.1007/s13197-

020-04361-1

- 96. Palmer AC, Craft NE, Schulze KJ, Barffour M, Chileshe J, Siamusantu W, West KP. Impact of biofortified maize consumption on serum carotenoid concentrations in Zambian children. European Journal of Clinical Nutrition. 2018;72(2):301-303. Available:https://doi.org/10.1038/s41430-017-0054-1
- 97. Palmer AC, Healy K, Barffour MA, Siamusantu W, Chileshe J, Schulze KJ, West KP, Labrique, AB. Provitamin A carotenoid-biofortified maize consumption increases pupillary responsiveness among Zambian children in a randomized controlled trial. The Journal of Nutrition. 2016;146(12):2551-2558. Available:https://doi.org/10.3945/jn.116.23 9202
- 98. Saltzman A, Birol E, Bouis HE, Boy E, De Moura FF, Islam Y, Pfeiffer WH. Biofortification: Progress toward a more nourishing future. Global Food Security. 2013;2(1):9-17. Available:https://doi.org/10.1016/j.gfs.2012 .12.003
- 99. Zeng H, Cheng WH. Impacts of biofortification on the bioavailability and health effects of zinc and iron. In V. R. Preedy VB. Patel (Eds.), Handbook of nutrition, diet, and the eye (2nd ed.,). Academic Press. 2019;413-423 Available:https://doi.org/10.1016/B978-0-12-815245-4.00031-0
- Khush GS, Lee S, Cho JI, Jeon JS. Biofortification of crops for reducing malnutrition. Plant Biotechnology Reports. 2012;6(3):195-202. Available:https://doi.org/10.1007/s11816-012-0216-5

© Copyright (2024): Author(s). The licensee is the journal publisher. This is an Open Access article distributed under the terms of the Creative Commons Attribution License (http://creativecommons.org/licenses/by/4.0), which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

Peer-review history: The peer review history for this paper can be accessed here: https://www.sdiarticle5.com/review-history/115043